

Work Order ID 56456

Wednesday, February 24, 2010 8:29:54 AM



Page 1

Item ID: D130-780-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft LH Door Hinge

Start Date: 2/24/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 2/25/2010 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: MF Date: 10-2-24 Tooling:

Date:

QC: Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9502	A
IIN-D130-780	B

150 Identify as per dwg & Stock Location: 0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK D130-780-011 B 53000

B 53000

REMOVE D3552-7 DOOR PROP FROM EACH KIT

REPLACE WITH D3552-13 DOOR PROP PER ECN 10-521 PER KIT

ADD COPY OF DSI 9502 TO PAPERWORK

160

QC4- 100% Inspect kits for completeness 0.00



QC

Memo

0.00

Quality Control

6 10/9/04

100/3/7

return to stock Mel or hida will do an adjustment B 56252

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER @CHG003

NEW LABELS AND PAPERWORK ARE REQUIRED

PC4/3/3 ①

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

MF 10-3-5

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Wednesday, February 24, 2010 8:29:54 AM

Work Order ID: 56456



Parent Item: D130-780-011



Parent Item Name: Aft LH Door Hinge

Start Date: 2/24/2010

Required Date: 2/25/2010

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM
per DSI 9502 revA DD 10.02.17 verified by:EC

IPP Rev:B as

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D130-780-011		Manufactured	No				Each	2.0000	2.0000			



Aft LH Door Hinge

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

2

53055 ✓

1

53144

1

D3552-13

x 1

B

56392

Pickup

CMF 10-2-25

PA110007

Pickup 3/4

B53114

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 10.02.08	Job No.:	ADR Yes/No: Y	ADR Date: 10.02.08	ECN #: 10- 521
Product No.: D130-780		Created By: HS	Approved By: <i>[Signature]</i>	
Product Name: Spacepod Kits		Checked By: <i>[Signature]</i>	General Manager Approval: <i>N/A</i>	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Production Document Control	Y	BG	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	EC	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	DS	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
Provide increased strength door prop for LH hinge door installations

Documents Affected:
D3552 Rev. E
DSI 9502 Rev. A
MDL-D130-780 Rev. F

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	HS	MDL-D130-780 Rev.F	<i>[Signature] HS 10.01.11</i>
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		10.01.11 <i>[Signature]</i>
12	Update Controlled PDF Files	Y	KJ		10.02.11 <i>[Signature]</i>
13	Update Document Record (DR)	Y	KJ	600 Rev. I, 698 Rev. N, 780 Rev. B	10.02.11 <i>[Signature]</i>
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ	Add D3552-13, DSI 9502-01	10.02.11 <i>[Signature]</i>
17	Update / Verify ARC Database	Y	KJ	#127	10.02.11 <i>[Signature]</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D130-780-011 now at CHG 003, DSI 9502-011 @ CHG 001	10.02.11 <i>[Signature]</i>
19	Create / Update PPP's	Y	KJ		
20	Update Document Control Database / Laminated Dwgs	N			
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ	Add ADR	10.02.11 <i>[Signature]</i>
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		10.02.11 <i>[Signature]</i>
23					
24					

Description / Action:

- Update D130-780-011 kits in stock to remove D3552-7 door prop and replace with a D3552-13 door prop and a copy of DSI 9502
- Update PPP/BOM for D130-780-011 to include D3552-13 instead of D3552-7
- Create PPP/BOM for DSI 9502-011 kit @ CHG 001
- Send a DSI 9502-011 kit no charge to Eagle Copters Attn: Craig Swayne

*cr. w/c to change strut
#56502
#56456
- 2 stock B530558*

2 production 2x 56097

ECN Verified & Complete: _____ Date: _____